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GRUPMENT D'INTÉRÊT ÉCONOMIQUE RÉGI PAR L'ORDONNANCE DU 28 SEPTEMBRE 1967 - R.C. BEAUNE C 516 830 015 - SIRET 516 830 015 00033 - APE 4673 A - TVA IC : FR 56 516 830 015

FUTAILLE MAINTENANCE

1. Procedure for filling new barrels:

- a. Put about 20L of hot water in the barrel
- b. Shake the barrel in all directions to wet the inside and leave it standing for a few hours
- c. Shake again and leave the barrel standing on the other bottom for a few hours

2. Maintenance procedure empty barrels never used:

- a. Leave the drain, the boxes and the protective plastic film.
- b. Keep the barrel in a humid place (65% humidity), protected from drafts and light.
- c. Do not wet the barrel if it has its protective plastic film

3. Barrel washing procedure after use:

- a. Make a steam cycle with Barriclean 7 minutes at 120 ° C
- b. Rinse in with cold water without chlorine for 15 seconds
- c. Use a 60/80 bar wash head at 80 ° C
- d. Rinse in with cold water without chlorine for 15 seconds
- e. Let dry
- f. To roll the barrel at 5g / barrel

4. Procedure for steam disinfection in case of bad smell on used drum:

	Cycle wash 1	Cycle wash 2	Cycle wash 3
Fresh water without chlorine	1 minute	1 minute	1 minute
Steam with Barriclean system	2 minutes	3 minutes	6 minutes
High pressure water with cold wash head	2 minutes	2 minutes	5 minutes
Steam with Barriclean system	6 minutes	10 minutes	10 minutes
Fresh water without chlorine	2 minutes	2 minutes	2 minutes